Qty:

Friday, 18/08/2006 12:42:27 PM

User:

Linda Lacelle

Process Sheet

: CU-DAR001 Dart Helicopters Services Customer

Job Number **Estimate Number**

: 28242

P.O. Number

Prsht Rev.

First Issue

Previous Run

: 11136 :NA

: 18/08/2006 This Issue

: NC : NA

S.O. No. : NA

: MACHINED PARTS

: 25562

Written By **Checked & Approved By**

Comment

: Est A04.02.18 New issue KJ/DS **Drawing Name**

: BEARING ASSEMBLY

Part Number

: D3183045

Drawing Number Project Number : D3183 REV C1 : N/A

Drawing Revision

Material **Due Date** :NIA

: C1

: 25/08/2006

4 Um:

Each

Additional Product

Job Number:



Seq. #:

Description:

MDELRINR1000 1.0



Delrin Round Bar 1"



Comment: Qty.:

0.0350 f(s)XUnit Total:

0.1399 f(s)

Delrin Round Bar 1" Material: Ø1.00 Delrin Rod (M-DELRIN-R1.000)

Identify as D3183-9

Batch:

HARDINGE CNC LATHE SMALL



HARDINGE



Comment: HARDINGE CNC LATHE SMALL Turn D3183-9 Cap as per Folio FA388

Deburr

3.0

2.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK





Comment: SECOND CHECK

5.0

D31835

Bearing



D3183-5

1.0000 Each(s)/Unit



Comment: Qty.:

Pick: **Qty Part Number**

Description

Bearing

Total:

Batch

4.0000 Each(s)

Page 1

Form: rprocess

Friday, 18/08/2006 12:42:27 PM Date: Linda Lacelle User: **Process Sheet Drawing Name: BEARING ASSEMBLY** Customer: CU-DAR001 Dart Helicopters Services Part Number: D3183045 Job Number: 28242 Job Number: Description: Seq. #: **Machine Or Operation:** SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 6.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183. INSPECT WORK TO CURRENT STEP QC5 7.0 **Comment: INSPECT** WORK TO CURRENT STEP 6-08.18 PACKAGING RESOURCE #1 8.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock 86-08-18 Location: DOCUMENT CONTROL 9.0 DC **Comment: DOCUMENT CONTROL** Inspection Level 21 U- 56.88.18 Job Completion